



## Product Features

- Easy to Apply
- Fast Dry
- Superior Flow-out and Leveling
- Excellent Adhesion
- Outstanding Mar and Abrasion Resistance
- Economical to use

## Surface Preparation

- Wash vinyl or plastic with soap and water
- Wipe with isopropyl alcohol
- Cleanse area wiping dry with lint free towel
- Apply to light coats or until full coverage is achieved

## Recommended Application

- Adjust HVLP air pressure to 30 psi at the gun
- Fluid tip 1.2 - 1.4 mm
- Apply two light coats
- Allow 8 - 10 minutes between coats

## Mixing Instructions

- Single Stage
  - 2 Parts by Volume Vinyl Color
  - 1 Part by Volume Fast Polyurethane Reducer
- 2K
  - 8 Parts by Volume Vinyl Color
  - 1 Part by volume MMH-93 polyurethane catalyst Part B
  - RTS; 2 parts Vinyl Color A+B

## Dry Times @ 75°F

- Single Stage
  - Dust free: 2 - 5 minutes
  - Tack free: 10 -15 minutes
  - Handle: 40 - 60 minutes
- 2K
  - Dust free: 10 - 20 minutes
  - Tack free: 40 - 60 minutes
  - Handle: 1 - 2 hours

## Product Specifications

### Viscosity

RTS: 16 - 18 sec Zahn #2

### Repairability

Excellent

### % Solids By Volume

18%

### % Solids By Weight

34%

### Pot Life:

Single Stage: N/A

2K: 2 - 3 Hours

### Theoretical dry film thickness

288 sq/ ft. @ 1 mil

### VOC:

Vinyl Color: V.O.C.: < 678 g/l (5.65 #/gal)

RTS: V.O.C.: < 742g/l (6.18 #/gal)

*This product may require several components and must be mixed properly to comply with V.O.C. regulations. This product is not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.*

## Technical Tips

- Water beading on surface indicates that the substrate is not thoroughly clean. Repeat isopropyl alcohol prep as needed.
- For difficult substrates:
  - Apply a thin coat of SPC 0010 Bullfrog Adhesion Promoter
  - Mix, 8 parts by volume vinyl color  
1 part by volume SPC 0010 Bullfrog Adhesion Promoter
- Carpet and Velour; Clean with appropriate carpet upholstery shampoo to remove excess soil. Allow to dry, then vacuum. Spray one light mist coat of color and allow a 5 minute flash time, then follow by brushing. Apply a second light mist coat and brush again. Use sparingly on carpet and velour as not to change the texture or feel of the surface being sprayed.
- Texture finishes; spray to achieve full coverage. Let the panel flash 3-7 minutes, drop the gun air pressure to 1 - 3 psi then spray to achieve desired texture.

## Product Safety Data

- Consult safety data sheet (SDS)