Acrylic Lacquer

Product Features

- Easy to Apply
- Ultraviolet light protection
- Superior Flow-out and Leveling
- Excellent Durability
- Outstanding Gloss & Color Retention
- Economical to use

Mixing Instructions

- 1 Part by Volume Clear UVR Acrylic Lacquer; 2 Parts by Volume Quality Acrylic Lacquer Reducer (Alcohol Free)

Recommended Application

Solid & Metallic Colors:

- Adjust HVLP air pressure to 30 psi at the gun
- Fluid tip; 1.2 - 1.6 mm
- Apply 3-4 coats
- Allow 10-15 minutes flash time between color coats
- Allow vehicle to dry overnight before exposing to weather or finessing

Dry Times @ 75^{0}F

- Dust free: 3 - 5 minutes
- Tack free: 5 - 8 minutes
- Dry to Handle: 1 - 2 hours
- Delivery: Overnight

For maximum paint performance, vehicle should be kept above 75^{0}F. Temperatures below 60^{0}F will severely retard dry times and cure of urethanes. ½ ounces of MMUC-211 Urethane Accelerator per mixed gallon may be added to speed up cure.
Clean equipment with a quality lacquer thinner.
Do not leave catalyzed paint in the gun more than 4 hours.

Product Specifications

Viscosity
RTS: 19-22 sec Zahn #2

Weight Per Gallon
Varies by color

Flash Point (Minimum)
65 ^{0}F

Repairability
Excellent

% Solids By Volume
29 ± 2 %

% Solids By Weight
34 ± 2 %

Theoretical Dry Film Thickness
154 sq/ ft. @ 1 mil

Color Retention
Excellent

VOC
Acrylic Enamel Color: VOC: < 600 g/l (5.00 #/gal)
Less exempt solvent: VOC: < 756g/l (6.30#/gal)
Mixed product: VOC: < 599 g/l (5.0 #/gal)
This product may require several components and must be mixed properly to comply with V.O.C. regulations. This product is not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.

Product Safety Data
- Consult safety data sheet (SDS)